

HAIP  
Grey

Dart Aerospace Ltd.

Date: Tuesday, 13/01/2009 8:45:44 AM  
User: Linda Lacelle

### Process Sheet

**Customer** : CU-DAR001 Dart Helicopters Services  
**Job Number** : 44716  
**Estimate Number** : 13714  
**P.O. Number** :  
**This Issue** : 13/01/2009 **S.O. No.** :  
**Prsht Rev.** : NC  
**First Issue** : / / **Type** : SMALL /MED FAB  
**Previous Run** :  
**Written By** :  
**Checked & Approved By** :  
**Comment** : Est Reva new issue 09-01-12 DD Verified by: JLM

**Drawing Name** : MOUNTING PLATE  
**Part Number** : D36945  
**Drawing Number** : D3694 REVC PRELIM  
**Project Number** : N/A  
**Drawing Revision** : PRELIM  
**Material** :  
**Due Date** : 20/01/2009 **Qty:** 1 **Um:** Each

Additional Product

PRELIMINARY ISSUE

09.01.15 per ECA H09.502P



Job Number:



**Seq. #:** **Machine Or Operation:** **Description :**

1.0 M6061T6S125 6061-T6 .125 Sheet



**Comment:** Qty.: 0.7094 sf(s)/Unit Total: 0.7094 sf(s)  
6061-T6 .125 Sheet  
batch: 110405 IB 9-1-13

2.0 WATER JET FLOW WATER JET



**Comment:** FLOW WATER JET  
1-Cut as per Dwg D3694  
Dwg Rev: PRE  
Prog Rev: LIM

IB 9-1-13



2-Deburr if necessary IB 9-1-13

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



**Comment:** INSPECT PARTS AS THEY COME OFF MACHINE

4.0 QC8 SECOND CHECK



ENGINEERING  
APPROVAL

**Comment:** SECOND CHECK

09.01.15

5.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



**Comment:** SMALL & MEDIUM FAB RESOURCE 1

1- Counter sink holes 0.204" ( 4 places ) as per dwg D3694

2- deburr

FF 09/01/15



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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: MOUNTING PLATE

Job Number: 44716

Part Number: D36945

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



09.01.15 (1)



Comment: INSPECT WORK TO CURRENT STEP

7.0

PACKAGING 1

PACKAGING RESOURCE #1



SIAN-HAI



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

8.0

QC21

FINAL INSPECTION/W/O RELEASE



09/02/18

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



WF 09-01-19

POSITIVE RECALL

EFFECTIVE 09.01.13

RELEASED

DATE 09.02.17

6.5 FWISHING

CHEMICAL CONVERSION COAT

PER QSI 005.43

Q.M 09.01.19 (1)

POWDER COAT

GREY (4.3.5.6)

PER QSI 005.43

M109648

HS 09-01-23

Q23 209.01.23

30mins  
23/01/2009  
S.040  
#1 11.45  
#2 322.6  
#3  
#4



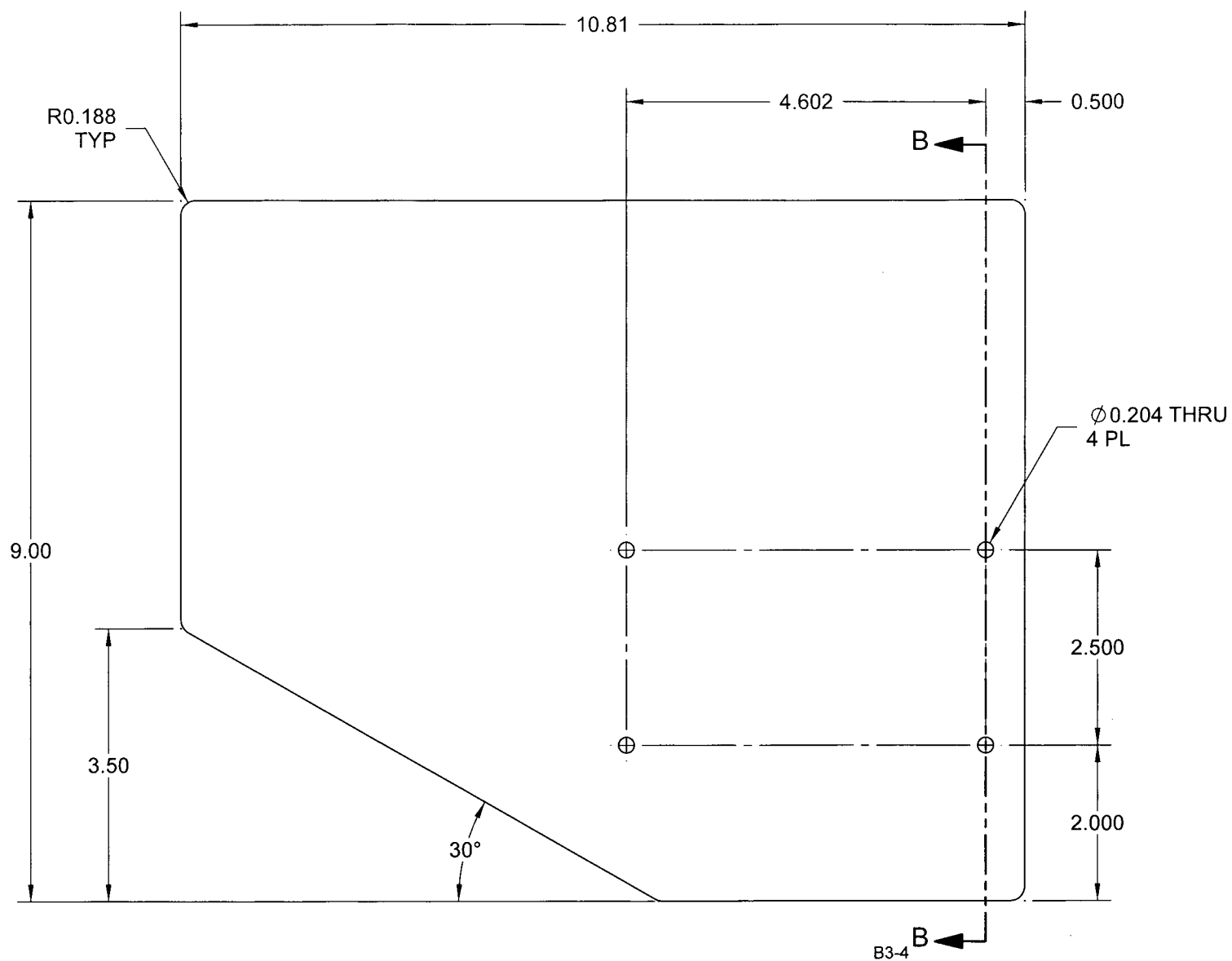
8 7 6 5 4 3 2 1

D

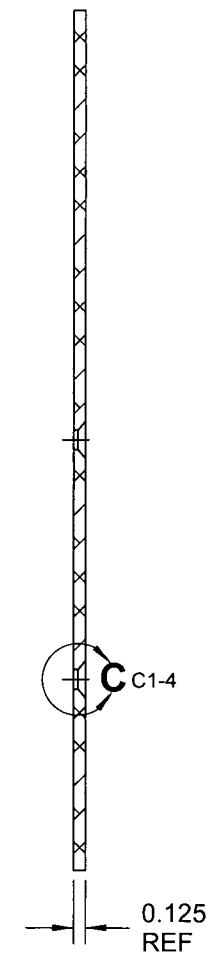
C

B

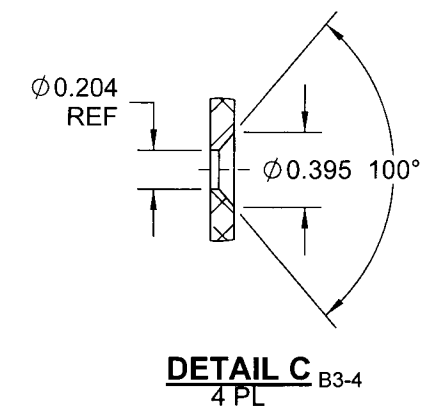
A



**D3694-5 MOUNTING PLATE**



**SECTION B-B B5-4**



44716

**PRELIMINARY ISSUE**

09.01.14  
REL ECN #09,0028

**D3694-5 NOTES:**

- 1) MATERIAL: 6061-T6 (OR 6061-T62) ALUMINUM SHEET, 0.125 THICK  
PER AMS-QQ-A-250/11 OR AMS 4025 OR OR AMS 4027  
REF. DART SPEC. M6061T6S.125
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1  
POWDER COAT GREY SANDTEX (4.3.5.6) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 1.08 lbs

DESIGN		<b>DART AEROSPACE LTD</b>	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. C
MFG. APPR.		<b>D3694</b>	SHEET 4 OF 4
APPROVED		TITLE	SCALE
DE APPR.		<b>MOUNTING PLATE ASSY</b>	NTS
DATE	08.11.03	<small>COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

8 7 6 5 4 3 2 1

